

Off-road Rubber Track Dumper **S300**

Operator's Manual



AWARNING!

Read this manual completely before operating or maintaining this machine. Failure to follow safety precautions could result in serious injury or death. Keep this manual for future reference by you and by all those who operate and maintain this machine.

36A3 5601 002

Warning Terms Used in this Manual

Thank you for purchasing this product.

In this manual, the following four warning terms are used to signal the four levels of hazard (or seriousness of possible accidents). Read and understand what they mean and always follow the instructions in this manual.

Warning Term	Definition
A DANGER!	Indicates an imminently hazardous situation which will result in death or serious injury if the user does not follow the procedures or the instructions.
AWARNING!	Indicates a potentially hazardous situation which could result in death or serious injury if the user does not follow the procedures or the instructions.
ACAUTION!	Indicates a potentially hazardous situation which could result in minor to moderate injury or damage to the product if the user does not follow the procedures or the instructions.
NOTE	Indicates important information which needs particular attention.

Notice to Users and Maintenance Personnel

This manual provides information needed for safe and effective use of this product to those who operate or maintain this product. Make sure to read and understand the manual thoroughly before operating this product. Also make sure to read the separate operator's manual for the engine.

AWARNING!

- This product can be very dangerous if the safety precautions in this manual and on the labels attached to this product are not followed. Read and understand this manual and the safety labels on the product thoroughly before using this product. Always follow the instructions and safety precautions, or serious injury or death could result.
- This product should only be used for its intended purpose: hauling and dumping. Any other use could be dangerous.
- This product may not be operated on public road or what is considered to be public road. It is the sole responsibility of the operator to consult the local regulations.
- Do not modify this product, or do not operate this product with the safety covers removed or open. A serious accident could result.

ACAUTION!

• Store this manual in a safe, accessible place for easy reference.

Notice to Owner or Renter

ACAUTION!

• Be sure that everyone who uses this product, including those who rent or lease this product, receives a copy of this Operator's Manual and understands the importance of reading and following the information in this manual.

Warranty and After-Sales Service

Warranty

CHIKUSUI CANYCOM, INC. guarantees this product, based on the terms of warranty.

After-Sales Service

Consult your local CANYCOM dealer or our company's sales department regarding service orders or any questions or problems that may arise when using this Product Producte. Please make sure to have the product name, serial number, and the make and type of the engine handy at the time of contact. The model and serial number can be found on the model label as shown below, and the make and type of the engine can be found in Chapter3 "Specifications" of this manual (Page23 \sim 27).

Location of Model Label





Availability of Spare Parts

The replacement or repair parts for this Product shall remain available for nine years after the production of this type of Product is discontinued.

Model Label

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- Operator's Manual for the Engine
- * Be sure to read and understand it together with this manual .

Safety Labels

The safety labels shown in the next pages are attached to the machine. See the illustration in the following pages for the location and the content of each label on the machine.

- Locate all the warning labels attached to this machine. Read and follow the instructions and precautions in them. Failure to do so could result in serious injury or death to the operator or bystanders.
- Keep the labels clean and legible. Do not use solvents or gasoline to clean the labels.
- Replace these labels immediately if they have been removed, have fallen off or become illegible. Use the part number, on the label or shown in this manual, to order a replacement label from your CANYCOM representative.

CE (European) Models

Safety



CE (European) Models		
④5229 5107 000(Straight Dump Model)	(1)3667 5064 000	①5229 5116 000
@ 36A3 5114 000	133670 5114	000
Manual diserver in the engine with the en	NUNG horizonal and using running tuly because no the dunning release release gravité peut béhargement gravité peut du machine, du machine, du machine, du machine, du machine, du machine, serverendet gerung des en.	
Bergwärts im Vorwärtsgang, Talwärts im Rückwärtsgang fahr	ren.	
 In the label of the the label of the label o	per orte la sstange	
Maschine inch mit aufgestelltem Kipper Haron. Der erhobene Kipper engt das Sichfeld ein, und führt zu hoher Schwerpunktlage. Dies kann zum Umschlagen der Maschine führen. Bafore operating the dump lever to lower it, remove the drop prevention rod located below the load-carrying deck the dump lever is operated with the drop prevention rod not removed, the frame and drop prevention rod could be de Avant d'actionner le levier de benne, retirez la lige anti-chute qui est sous la benne. Si la benne est actionnée alor anti-chute n' est pas enfevéel, le cadre ainsi quie la lige anti-chute qui est sous la benne. Si la benne est actionnée alor anti-chute n' est pas enfevéel, le cadre ainsi quie la lige anti-chute requierd d'être abimás.	CCTD CCTD vody, If the simaged, s que la tige	
 Maschine niemals mit erhobenem Kipper abstellen, Andere Personen könnten infümlich den Kipphebel betätigen u Maschine und einfahrenden Kipper geranten. Do not drive the machine with the load-carrying deck body raised, Not only the field of view is bad , but also the car becomes high and the machine could turn over. No pas conduirs I a machine avec la benne relevée. Cesi rend non seulement la visibilité mauvaise, mais le centr devient plus haut, ce qui peut provoquer le renversement de la machine. Vor Einfahren des Kippers sicherstellen dass sich niemand im Getahrenbereich des Kippers aufhält. 	nd zwischen her of gravity re de gravité	
With the load-carrying deck body raised, do not leave the machine as it is. If another person touches the dump leve the load-carrying deck body will go down and could cause an accident. Ne laises pas la machine avec is abrene relevée tel quel. En effet, quelqu' un venait à toucher au levier de benr celle-ci pourrait descendre et causer un accident. Kippvorgan mödichst nur auf desnem, festen Grund durchtivren, Im Gefälle und auf unebenem Boden besteht Get Maschine aufgrund der Schwerpunktverlagerung umschlägt.	r by mistake. he par erreur. Jahr dass die	
-0101-031E	30043 5114 000	

CE (European) Models

1

(4)36A3 5134 000(Swivel Model)



(5)36A3 5112 000

▲ CAUTION • ATTENTION • ACHTUNG

When rotating the seat, first slide the seat to front position and then Ift up the seat bracket lock lever for shifting the position. After rotating and lock the seat, the seat should be slid and fixed backwards position to secure backwards motion space of the travel levers. When the seat is remaining at front position, it is impossible to pull travel levers backwards.

Lorsque vous tournez le siège, vous devrez tout d'abord le faire glisser jusqu' à sa position avant, puis remonter le levier de blocage de rotation du montant support de siège pour changer la position. Après avoir fait tourner et avoir verrouillé le siège, on devra le faire glisser et vers l'arrière pour garantir l'espace de mouvement vers l'arrière des leviers de déplacement. Lorsque le siège reste en position avant, il est impoissible de tirer les leviers de déplacement vers l'arrière.

Zum Rückwärtsdrehen des Fahrersitzes erst Sitz ganz nach vorne schieben, dann Sitzverriegelung lösen. Nachdem Fahrersitz gedreht wurde und Sitzverriegelung geschlossen ist, Fahrersitz ganz nach hinten schieben und einrasten, um Betätigung der Fahrhebel nicht zu behindern. Verbleibt Fahrersitz in vorgeschobener Lage ist es Unmöglich die Fahrhebel nach hinten zu ziehen.

①36A3 5107 000



36A3M-0101-041E





Remplacez immédiatement le ROPS ou le FOPS s'ils sont endommagés par collision ou renversement. Inspectez le ROPS, le FOPS, la ceinture de sécurité et leurs accessoires avant utilisation.

Wenn ROPS (Überrollschutz) oder FOPS (Schutz gegen herabfallende Gegenstände) durch einen Aufgrall, Umkippen oder dergleichen beschädigt wird, muss er unverzüglich ausgetauscht werden, ROPS, FOPS, Gurt und zugehörige Bauteile müssen vor dem Gebrauch überprüft werden.

WARNING AVERTISSEMENT WARNUNG





Make sure to put the seat belt to prevent to be projected out from the machine, in case of roll over.

Assurez-vous de mettre la ceinture de sécurité pour empêcher une projection hors de la machine, en cas de renversement.

Legen Sie unbedingt den Gurt an, damit Sie nicht aus der Maschine geschleudert werden, falls es es zu einem Umkippen kommen sollte.

-4-

CE (European) Models

(18) 5234 5067 000

WARNING! AVERTISSEMENT! WARNUNG! AVVERTENZA!

Always stop the engine and apply the parking brake before leaving the machine. When the steering lever is touched while the engine is running, the machine will move.

Arrêtez toujours le moteur et serrez le frein de parking avant de quitter la machine. Une action sur les leviers de translation alors que le moteur tourne engendre le déplacement de la machine. Stellen Sie den Motor ab und betätigen Sie aus Sicherheitsgründen immer die Parkbremse bevor Sie die Maschine verlassen. Wenn Sie bei laufendem Motor die Fahrpedalhebel betätigen, beachten Sie bitte, dass die Maschine sich entsprechend in Bewegung setzt.

Spegnere sempre il motore ed azionare il freno di parcheggio prima di scendere dalla macchina. Toccare le leve dello sterzo quando il motore è in moto causa il movimento della macchina.

193670 5045 000

PROPOSITION 65			A DANGER			Δ	×
WARNING	\sim		\Box			(AA)	
Battery posts, terminals, and related accessories	ج ^ر م	NEE?			(**) LLL (**)	Pb	Pb
contain lead and lead compounds, chemicals			\smile				
known to the State of California to cause cancer	Sulfic Acid.	Shield Eyes.	Flush eyes	No			- 14
and reproductive harm. Batteries also contain	Can cause blindness	Explosive gases	immediately with	 Sparks 		CVI	AACO
other chemicals known to the State of California	or severe burns. Keep	can cause blind-	water. Get	 Flames 		CHIKUSUI CA	NYCOM, INC.
to cause cancer. Wash hands after handling.	out of reach of children.	ness or injury.	medical help fast.	 Smoking 		90-1 Fuk Ukiha-sh	umasu, Yoshii machi, i, Fukuoka Ken, Japan

36A3M-0101-051E

US Models









US Models

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155234 5067 000

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163670 5045 000

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other chemicals known to the State of California	or severe burns. Keep	can cause blind-	water. Get	 Flames 		CHIKUSUI CA	NYCOM. INC.
to cause cancer. Wash hands after handling.	out of reach of children.	ness or injury.	medical help fast.	- Smoking		90-1 Fuk Ukiha-sh	umasu, Yoshii machi, I, Fukuoka Ken, Japan

36A3M-0101-100E

Safety Precautions

This section contains safety precautions to follow when operating and maintaining the machine. Read and understand the precautions in this section as well as throughout this manual and follow them when operating or maintaining the machine. Failure to follow safety precautions could result in property damage, serious injury or death to the operator or bystanders.

Training

All operators and mechanics should receive practical instructions from their employer or renter. Such instructions should cover the following issues:

- It is essential to familiarize yourself with the controls, safety labels and the proper use of the machine.
- Never allow people unfamiliar with these instructions to operate or service the machine. Do not let anyone under 18 years of age to operate this machine. Local regulations may restrict the minimum age for operating the machine. Consult your local authority.
- The operator is responsible for the accidents or hazards caused to other people or their property.
- This machine has a riding capacity for one person only. Do not carry passengers other than the operator.
- Always keep in mind that care and concentration is required when working with ride-on machines.
- Loss of control on a slope cannot be regained by the application of the brake. The main reasons for loss of control are:
- \rightarrow insufficient grip of tracks.
- \rightarrow excessive speed.
- \rightarrow misjudging of the ground conditions, especially slopes.
- \rightarrow excessive load.
- \rightarrow incorrect distribution of load.

Preparation

AWARNING!

- Fuel is highly flammable. See Checking and Filling Fuel, page 28, for important safety information on handling fuel.
- Always wear protective footwear, long trousers, hardhat, safety glasses and ear protection when operating or servicing the machine. Proper clothing will minimize the chance of injury. Do not operate the equipment if you have long hair, loose clothing, or jewelry; all of which may get tangled in the moving parts. Do not operate the machine barefoot or with open sandals.
- Prepare beforehand the working rules and procedures such as signaling and trafic control for the work place. Following such rules will reduce the risk of accidents.
- Never handle fuel or grease, service the engine, or recharge the battery in the presence of fire or spark.
- Perform the daily pre-startup inspection (see Preparation, pages 28 before starting the machine. Repair or replace damaged parts before starting the machine.

Operation

This machine is intended for carrying sand and dirt. Carrying other materials may damage the machine. Avoid carrying liquid concrete. That will damage the machine.

The stability of the machine is affected by the speed, rate of steering, terrain and the load. Always pay close attention to these factors or a loss of control or tip over could occur, resulting in property damage, serious injury or death.

General Driving

- Do not operate the engine in a confined space where dangerous carbon monoxide fumes can accumulate.
- Do not touch the engine, muffler or exhaust pipe while the engine is running or soon after it has stopped. These areas will be very hot and can cause burns.

- Do not operate the machine under the influence of alcohol or drugs. Do not operate the machine when you are tired, ill, or not feeling well.
- Always check for obstacles before operating on new terrain.
- Before starting the engine and moving the machine, scan around your surroundings and make sure all persons and other vehicles are a safe distance away from the machine. Sound the horn to warn bystanders.
- On the machine equipped with the ROPS, always wear the seat belt when in use.
- Always stay seated in the operator's seat when driving the machine. Never operate the drive lever off of the machine.
- On a slippery surface, travel slowly and exercise caution to reduce the chance of skidding or sliding out of control. Never operate on ice.
- Always make certain that there is no obstacle or a person behind the machine when backing up. After confirming that it is safe to back up, move slowly and avoid sharp turns.
- To reduce the risk of tip over, pay special attention when encountering an obstacle or a slope, or when braking on a slope or during a turn. See Driving on a Slope on the next page.
- Never attempt to drive over a large obstacle such as rock or fallen tree.
- Always travel slowly and use extra caution when operating on unfamiliar terrain. Be alert when traveling on changing terrain.
- Never operate on terrain that you are not comfortable with. Avoid terrain that is so rough, slippery or loose that you feel like you could tip over.
- Do not operate the machine near the edge of a cliff, an overhang or a slide area.
- Do not make sudden maneuvers. A sudden start, stop, or turn can make the machine lose control and could cause a tip over. Be especially cautious when traveling on soft or wet ground.

- Drive at a safe speed, taking into account the surface gradient, surface conditions and load.
- Use an observer to help direct the machine when the visibility is poor, terrain is rugged or hilly, or maneuvering room is limited. The observer should be able to see the machine and its immediate surroundings, and should give pre-arranged signals to direct the operator.

Driving on a Slope

AWARNING!

- Never use on a slope steeper than 20 degrees.
- Driving on a slope can be dangerous. It can result in a tip over and cause serious injury or death. Take the following precautions.
- Always follow proper procedures for driving on a slope as described in this manual.
- Driving on a slope in a wrong manner can cause a loss of control or a vehicle tip over. Check the terrain carefully before attempting to drive on a slope.
- Never drive on a slope that you are not comfortable with. Avoid a slope that is so rough, slippery, or loose that you feel like you could tip over.
- When driving up a slope, proceed at a steady rate of speed and throttle position.
- Never move the throttle lever or the control lever suddenly.
- If the engine stalls or loses traction during a climb and cannot make it to the top of the slope, do not try to turn the machine around. Carefully back down slowly, straight down the slope.
- Drive straight up or down slopes. Avoid turning on a slope.
- When going over the top of a slope, go slow; an obstacle, a sharp drop, or another vehicle or person could be on the other side of the crest.

- Avoid driving the machine across a slope.
- Without a load, drive the machine backwards up a slope (operator's seat toward the top) when climbing, and drive it forward when going down a slope.
- With a load, drive the machine forward up a slope (operator's seat away from the top) when climbing, and drive it backwards when going down a slope. Be especially cautious when operating on a slope with a load.
- When driving down a slope, use the drive levers so that the machine travels down at the minimum speed. Use the engine speed to help keep the machine speed low.

Loading and Driving with a Load

- The maximum payload for this machine is 29.4 kN (3000 kg,6614 lbs). Do not exceed this maximum payload under any circumstance.
- Do not operate on a slope steeper than 20 degrees when carrying a load. Do not carry more than 1500 kg (3307 lbs)when operating on a slope between 15 and 20 degrees.
- Load cargo in the bucket so the weight is evenly distributed. When carrying a cargo, strap the cargo to the bucket to prevent the cargo from shifting. Ensure that cargo does not obstruct the operator's field of view.
- When carrying a load, drive at a reduced speed. Allow a greater distance for braking.
- Before crossing a bridge or an overpass, make certain that the total combined weight of the machine, the load and the driver is within the stated weight limit for the bridge or the overpass. Then, proceed carefully and at a constant speed.

Dumping/Turning

1

When swiveling the bucket and dumping material from the bucket, take the following precautions.

- Always follow the proper procedures for dumping or swiveling as described in this manual.
- Only operate the bucket with the engine running.
- Always stay seated in the operator's seat when dumping or swiveling the bucket. Never operate the dump or swivel lever off of the machine.
- Perform the dump operation on a flat, level and stable surface whenever possible. Raising or lowering the bucket on a slope or rough terrain could result in a tip over.
- Pay special care when dumping with the bucket swiveled to a side. Be tentative when raising the bucket which is swiveled to a side.
- Make certain that all persons are at a safe distance away from the machine when raising, lowering, or swiveling the bucket.
- Do not move the machine or leave it unattended with the bucket in the raised position.
- Engage the bucket safety prop if you must place any part of your body under the bucket in the raised position.

Parking

- Park the machine on a flat, level and stable surface. Never park on a slope steeper than 15 degrees. Avoid parking on a slope less than 15 degrees. If parking on a slope less than 15 degrees is unavoidable, swivel the bucket straight, apply the parking brake and block the tracks at the lower end of the machine.
- ightarrow Without a load, park the machine with the operator's seat facing downhill
- \rightarrow With a load, park the machine with the operator's seat facing uphill
- \rightarrow Do not park sideways on a slope.
- Observe all the previous precautions for driving, driving on a slope, loading and driving with a load, and dumping.

- Whenever you park the machine, apply the parking brake and stop the engine. Remove the key whenever you leave the machine unattended to prevent unauthorized use or accidental starting.
- Diesel fuel is flammable and can be explosive. When parking the machine indoors, make certain that the building is well ventilated and that the machine is not close to any source of flame or spark, including appliances with pilot lights.

Servicing

- Do not service the machine when the engine is running. If it is absolutely necessary to run the engine while servicing, pay attention to the moving parts; keep hands, feet, clothing and any part of the body away from any moving part, especially the cooling fan and the belts at the side of the engine.
- Do not operate the engine in a confined space where dangerous carbon monoxide fumes can accumulate.
- Make sure all hydraulic line connectors are tight and all hydraulic hoses and lines are in good condition and leak-free before applying hydraulic pressure to the system.
- Keep your body and hands away from pinhole leaks or nozzles that eject hydraulic fluid under high pressure. Use paper or cardboard, not your hands, to search for leaks. Hydraulic fluid escaping under pressure can have sufficient force to penetrate the skin and cause serious injury.
- Check all fuel lines on a regular basis for tightness and wear. Tighten or repair them as needed.
- Do not touch the engine, muffler, DPF, or exhaust pipe while the engine is running or soon after it has stopped. These areas will be very hot and can cause burns.
- The engine must be shut off before checking or adding oil.

Name and Function of Controls





1.	Accelerator Lever	This increases or decreases the engine speed.
2.	Drive Lever	This is used when changing the direction of travel (FORWARD or REVERSE) or when turning the machine.
3.	Dump Lever	This is used to raise or lower the dump body.
4.	Lock Plate	This is used to lock the dump and swivel lever (for the swivel dump model).
5.	Lock Lever	Pulling the lock lever up disables the drive levers. This helps the operator to embark to or disembark from the machine.
6.	H/L Speed Selecter Switch	This is used to switch the travel speed between [HI] and [LO].
7.	Parking Brake Switch	This is used when parking the machine. (When the parking brake switch is at the (P) position, the machine does not move even when the drive lever is operated.)
8.	Light Switch	Pressing this button turns the head lights on.
9.	Eco Mode Switch	Pressing this switch reduces the engine output to 80% of maximum. Pressing the parking brake switch or pulling the lock lever while eco mode switch is on reduces the engine speed to low lidling.
10.	Horn Button	Pressing this switch sounds the horn.
11.	Swivel Lever	This lever is used to swivel the dump body (for the swivel dump model).
12.	Main Switch	This is used to start or stop the engine.
13.	Accessory Socket (12V)	This is used to provide electricity. (12V, 10A maximum.)

14.	Battery Cut Off Switch	service or long-term storage.
15.	Emergency Switch	Pressing this switch kills the engine in case of emergency.
16.	LCD	Liquid Crystal Display (LCD) shows fuel level, accumlative hours used, and coolant temperature.
17.	Multifunction Switches	These switches serve different purposes, depending on the screen shown on the display. Refer to Pages 44 \sim 50.

18. ESC Button Pressing this button calls up the previous screen.



- **20.** Warning LED. Red LED turns on when the LCD malfunctions.
- 21. Oil Pressure Warning. This warns low engine oil pressure. It turns on when the main switch is on and the engine is not running. Once the engine starts, it goes off. If it stays on while the engine is running, oil pressure is low; stop the engine immediately.
- 22. Parking Brake Indicator. . . This turns on when the parking brake is engaged.

23.	Error Warning	When this lights up, it indicates either the ECU or the engine itself has an error.
24.	Overheat Warning	This lights up when the engine coolant gets 120 degrees Celsius.
25.	Charge Warning	This shows if the battery is being charged. It turns on when the main switch is turned on, and under normal condition, it goes off once the engine starts.
26.	Engine Stop Warning	This turns on when the engine is stopped by the emergency switch or the tilt sensor.
27.	DPF Service Indicator	This indicates if the DPF (Diesel Particulate Filter) needs to be manually regenerated. It is off when the DPF does not need to be regenerated or is already regenerated. When it lights up, the DPF needs to be regenerated manually. When it flashes, the DPF is being regenerated.
28.	Roll-over Warning	This lights up when the machine rolls more than 27.5 degrees.
29.	ROPS	ROPS (Roll Over Protection Structure) protects the operator in case of rollover.
30.	FOPS	FOPS (Falling Object Protection Structure) protects the operator from small objects falling from above.

Product Specifications

ACAUTION!

 \cdot Use this product properly after understanding its specifications thoroughly.

CE (European) Models

				S300		
	l	Model and Type		Ctraight Duran	Swivel Dump	
				Straight Dump	(scoop bucket)	
Machine Mass		kg	2470	2690		
Ma	ximum Payload		kN(kgf)	29.4 (3000)		
	Overall Length		mm	3300	3675	
6	Overall Width		mm	1645	1620	
sions	Overall Height		mm	2370		
Jens	Tumbler Length	1	mm	19	60	
Ē	Track Tread		mm	12	230	
	Minimum Grour	nd Clearance	mm	28	85	
	Floor Height		mm	770	910	
×		Length	mm	1685	2155	
De	Dimensione	Width	mm	1420	1300	
ding	Dimensions	Height	mm	370	520	
oac	Payload	Struck	m3	0.89	1.13	
		Heaped	m3	1.26	1.50	
	Model			Kubota V2403		
	Туре			4-cycle, Water-cooled Diesel, in-line 4 cylin		
	Cylinder (Bore×Stroke)		mm	87 X 102.4		
	Total Displacement		cm3	2434		
	Rated Output		kw(PS)/rpm	34.9 (47.5) / 2700 *net		
	Maximum Torque		N•m(kgf•m) / rpm	155.0 (15.8) / 1600 *net		
gine	Set Engine Speed		rpm	2400		
Ш	Fuel used			Diesel Fuel		
	Fuel Consumption		g/kW•h(g/PS•h)	249 (183)		
	Fuel Tank Capacity		L	60		
	Lubricating Oil Capacity		L	9.5		
	Cooling Water	Capacity	L	8.5		
	Battery Type			130E41R		
	Battery Capacity		V/AH	12/92		

				S300		
M	odel and Typ	e		Straight Dump	Swivel Dump	
				Straight Dump	(Scoop Bucket)	
and inge		Gearshifting		HST (2 speed modes)		
g Ra	Travel Speed	High Speed	km/h	0 to 11		
orme		Low Speed	km/h	0	to 6	
Perf Ope	Minimum Turn	ing Radius	m	approx. 2.3	3 (pivot turn)	
	Gradability		Degrees	25 (un	loaded)	
HS	ST Oil Capacity		L	:	38	
.⊆	Main Transmission			HST (2-Sp	peed Motor)	
Tra	Steering System			2-Pump/2-N	lotor System	
Drive	Brakes			Hyd	Hydraulic	
	Track Width		mm	3	20	
	Dump System			Hydrau	lic Dump	
	Load Deck Type			Straight Dump	Swivel Dump	
2	Hydraulic	Туре		Gear Pump		
ster	Pump	Capacity	cc/rev	14	14.4	
g Sy	Relief Pressure		MPa(kgf/cm2)	15.7 (160)	11.8 (120)	
pin(Cylinder(Bore X Stroke)		mm	80 X 407	80 X 780	
Jun	Performance	Max. Angle	Degrees	60	85	
_		Lifting Time	Sec	approx. 4.0	approx. 6.0	
		Lowering Time	Sec	approx. 3.0	approx. 4.3	
	Hydraulic Fluid Capacity		L	38 (Shared wit	38 (Shared with HST System)	
tem	Swivel System			-	Hydraulic (Twin cylinder)	
Syst	Swiveling Angle		o	-	90(Right) - 90 (Left)	
ivel	Swiveling Time		Sec	-	approx. 4.4 (90°)	
Sw	Cylinder(Bore X Stroke)		mm	-	60 X 250	
Op	erating Temper	ature	°C	between -15°	C and +40°C *1	
Operating Elevation		m	below 1500 *2			

*1 In case the machine is to be used below this temperature range (below-15°C), take anti-freezing measures to the machine.

*² Engine performance is reduced when used above 1500m of elevation.

These specifications are subject to change without notice.

US Models

				S300	
		Model and Type		Swivel Dump	
				(scoop bucket)	
Machine Mass		kg (lbs)	2690 (5930)		
Ма	aximum Payload		kN (lbs)	29.4 (6614)	
	Overall Length		mm (in)	3675 (144.7)	
	Overall Width		mm (in)	1620 (63.8)	
ions	Overall Height		mm (in)	2370 (93.3)	
lens	Tumbler Length	ו	mm (in)	1960 (77.2)	
Dir	Track Tread		mm (in)	1230 (48.4)	
	Minimum Groui	nd Clearance	mm (in)	285 (11.2)	
	Floor Height		mm (in)	910 (35.8)	
×	lunaida	Length	mm (in)	2155 (84.8)	
Dec	Dimensions	Width	mm (in)	1300 (51.2)	
ling		Height	mm (in)	520 (20.5)	
oac	Payload	Struck	m ³ (cu ft)	1.13 (39.9)	
		Heaped	m ³ (cu ft)	1.50 (53.0)	
	Model			Kubota V2403	
	Туре			4-cycle, Water-cooled Diesel, in-line 4 cylinder	
	Cylinder (Bore×Stroke)		mm (in)	87 X 102.4 (3.43 X 4.03)	
	Total Displacement		cm ³ (cu in)	2434 (148.5)	
	Rated Output		kw (HP) / rpm	34.9 (46.8) / 2700 *net	
	Maximum Torque		N•m (Ibf•ft) / rpm	155.0 (114.3) / 1600 *net	
gine	Set Engine Speed		rpm	2400	
Ш	Fuel used			Diesel Fuel	
	Fuel Consumption		g/kW•h (oz/PS•h)	249 (6.46)	
	Fuel Tank Capa	Fuel Tank Capacity		60 (15.9)	
	Lubricating Oil Capacity		L (US qt)	9.5 (10.0)	
	Cooling Water	Capacity	L (US qt)	8.5 (8.99)	
	Battery Type			130E41R	
	Battery Capacity		V/AH	12/92	

				S300	
M	odel and Typ	e		Swivel Dump	
				(Scoop Bucket)	
	Gearshifting			HST (2 speed modes)	
	Travel Speed	High Speed	km/h (mph)	0 to 11 (0 to 6.8)	
		Low Speed	km/h (mph)	0 to 6 (0 to 3.7)	
	Minimum Turning Radius		m (ft)	approx. 2.3 (7.55) (pivot turn)	
	Gradability		Degrees	25 (unloaded)	
HS	ST Oil Capacity		L (US gal)	38 (10.0)	
.⊆	Main Transmission			HST (2-Speed Motor)	
Tra	Steering System			2-Pump/2-Motor System	
Drive	Brakes			Hydraulic	
	Track Width		mm (in)	320 (12.6)	
	Dump System			Hydraulic Dump	
	Load Deck Type			Swivel Dump	
E	Hydraulic	Туре		Gear Pump	
ster	Pump	Capacity	cc/rev	14.4	
g Sy	Relief Pressure		MPa(psi)	11.8 (1711)	
pinç	Cylinder(Bore X Stroke)		mm (in)	80 X 780 (3.15 X 30.71)	
Jun	Performance	Max. Angle	Degrees	85	
		Lifting Time	Sec	approx. 7.1	
		Lowering Time	Sec	approx. 5.1	
	Hydraulic Fluid Capacity		L (US gal)	38 (Shared with HST System)	
tem	Swivel System			Hydraulic (Twin cylinder)	
Syst	Swiveling Ang	Swiveling Angle		90(Right) - 90 (Left)	
ive	Swiveling Time		Sec	approx. 4.4 (90°)	
Sw	Cylinder(Bore X Stroke)		mm (in)	60 X 250 (2.36 X 9.84)	
Op	erating Temper	ature	°C (°F)	between -15°C (5°F) and +40°C (104°F) *1	
Op	Operating Elevation		m (yd)	below 1500 (1640) *2	

^{*1} In case the machine is to be used below this temperature range (below-15°C (5°F)), take anti-freezing measures to the machine.

 *2 Engine performance is reduced when used above 1500 m (1640 yd) of elevation.

These specifications are subject to change without notice.

Contents of Tool Bag

No.	Content	Quantity	Note
1	Operator's Manual	1	This Manual
2	Engine Manual	1	

Preparation

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Pre-start up Inspection

Always perform an inspection before use.

Refer to Maintenance Schedule (page 51) for the inspection schedule and procedure.

Checking and Filling Fuel

AWARNING!

- Keep fire and spark away when handling fuel.
- Always stop the engine before refueling.
- Do not overfill fuel above the limit (the bottom of the fuel filler filter) so that fuel will not overflow. In case fuel is spilt, wipe out immediately.





Checking Fuel

- Make sure the battery cut off switch is in the [| (ON)] postim.
- Insert the key into the main switch, turn it to the [| (ON)] position, and wait for a few seconds.
- 3. Check the fuel gauge in the LCD. If the fuel level is low, fill fuel.
- 4. Turn the main switch to [O(OFF)] position and remove the key.

Filling Fuel

- 1. Open the engine hood and open the fuel filler cap.
- Insert the key in the main switch and turn it to the [| (ON)] position.
- 3. Fill fuel. Check the fuel gauge when filling.

NOTE -

- Fuel : Diesel Fuel.
- Fuel Tank Capacity : 60 L (15.9 US gal)


- 5. Turn the main switch to the [(OFF)] position and remove the key.
- 6. Put the fuel filler cap back and tighten it securely.
- 7. Close the engine hood.

Adjusting Seat

AWARNING!

• When adjusting the seat, make certain the seat is securely locked.





Turning seat

1. Pull up the seat lock lever to turn the seat.

NOTE -

• When the seat is turned, the direction that the seat is facing is FORWARD for the operation of the drive levers.

Adjusting seat

- 1. Pull the seat slide lever to slide the seat to a desired position.
- 2. Pull the seat back adjust lever to adjust the seat back to the desired position.
- 3. Pull the seat suspension lever to adjust the firmness of the seat suspension to suit the operator's weight and preference. Pull the firmness adjuster lever fully to undo it.

Using Seat Belt

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AWARNING!

• On the machine equipped with the ROPS, Always wear the seat belt.



- 1. Thread the seat belt through the seat rail.
- 2. Adjust the seat belt so that it holds the pelvis snuggly.

Driving

Starting



ACAUTION!

- Do not turn the starter when the engine is running. Starter motor and/or the engine may be damaged.
- Do not turn the starter for more than 15 seconds. If the engine does not start, turn it back to the [OFF] position and wait for 30 seconds or more before attempting to start again.
- Do not use this machine in the temperatures above 40 °C (104 °F) or below -15°C (5 °F). This machine cannot perform adequately in these temperature ranges. Using this machine under such conditions may result in an accident or cause damage to the machine.
- In the winter or cold climate, warm up the engine thoroughly before driving the machine. A cold engine delivers poor performance, which can result in an accident. It also causes premature wear.
- Do not use this product in dusty places such as desert. Dust may clog the air cleaner or enter the engine, which may result in loss of performance and an accident. It also causes premature wear.
- Do not use this machine in the altitude above 1500m in its original configuration. This machine cannot perform adequately above that altitude. Using this machine under such conditions can result in an accident or cause damage to the machine. If you need to use this machine above that altitude, contact your CANYCOM representative.



- Make sure the parking brake switch [(P)] is pressed down.
- 2. Make sure the lock lever is in the [(PARKING)] position.



Make sure the emergency switch is in the
 [⁽⊙] RUN] position. If not, turn this switch to the right to the [⁽⊙] RUN] position.



 Make sure the dump and swivel (Swivel Dump model) levers are in the neutral position and the lock plate is in the locked position (around the base of the levers).



5. Make sure drive levers are in the neutral position.



 Insert the key into the main switch and Turn it to the [| (ON)] position and wait for the LCD screen to come up.

NOTE -

• When the ambient temperature is 10°C (50°F) or below, automatic preheat is activated for 5 seconds.





Turn the main switch to the [(START)] position to start the engine. Once the engine starts, release the key immediately; switch will automatically return to the [| (ON)] position.

NOTE -

- Avoid frequent restarting. Once the engine starts, run it for a while to charge the battery
- 8. Make certain the warning lights are not lit. If any of them is lit, stop the engine immediately and refer to the **Troubleshooting** (page 91) to take an appropriate measure.
- Allow the engine to warm up by running it for 3-5 minutes without any load. (It is not necessary when the engine is already warm.)

NOTE -

• Drive the machine gently in the first 40 to 50 hours of use after purchase for breaking-in.

Driving

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AWARNING!

- Do not allow bystanders to come near the machine when driving.
- Always stay seated in the operator's seat when driving the machine. Never operate the drive lever off of the machine. This can cause the machine to run over or crush the operator.
- Always wear the seat belt.
- Always make certain of the safety of your surroundings before driving; start slow.
- Always make certain of the safety of your surroundings before turning
- Do not make sudden starts, acceralation, change of speed, change of direction, or stop. Do not turn at speed. Avoid sudden maneuvers; this can cause the operator to fall, to be thrown, or the machine to tip over.
- Do not turn the key to the [(OFF)] position, press the parking brake switch (P), or move the lock lever to the [(P) (PARKING)] position while traveling. Machine can lose stability and cause the operator to fall, to be thrown, or the machine to tip over.
- Always move the drive levers back to the neutral position before releasing. Letting it go from other operating positions can result in sudden deceleration and can cause the machine to tip over or the operator to fall or to be thrown.

NOTE -

- If the parking brake switch (P) is [ON] or the lock lever is in the [(P) (PARKING)] position, the machine does not move when the drive lever is operated.
- If the parking brake switch (P) is [OFF] and the lock lever is in the [(DRIVE)] position, the machine moves when the drive lever is operated.

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- 1. Make certain of the safety of your surroundings.
- 2. Turn parking brake switch to the [OFF] position.
- Move the lock lever to the [O (DRIVE)] position.
- 4. Push H/L speed selecter switch to either the [L (LOW)] or the [H (HIGH)] position. For the speed range in either position, see "Product Specification (page 23 \sim 27)."
- Move the throttle lever toward the [(FAST)] position or depress the throttle pedal to increase the engine speed.

Moving Forward

 Move left and right drive levers gradually forward together to move the machine forward. The angle of the drive levers controls the machine speed.

NOTE -

• When the seat is turned, the direction that the seat is facing is FORWARD for the operation of the drive levers.

Moving Backward

5. Move both drive levers gradually backward together to move the machine backward. The angle of the drive levers controls the machine speed.



Selecting Speed

Push H/L speed selecter switch to either
 [L (LOW)] or [High (HIGH)] position to select
 the speed mode. This can be done while
 machine is in travel.



7. Move the left drive lever gradually forward to turn right.





8. Move the left drive lever forward and right drive lever backward to make a quick turn right.



9. Move the right drive lever gradually forward to turn left.



o

10. Move the right drive lever forward and left drive lever backward to make a quick turn left.

11. Move left drive lever gradually backward to turn right backwards.



Drive Lever 36A3M-0402-190E

12. Move the left drive lever backward and right drive lever foreward to make a quick turn right backwards.



13. Move right drive lever gradually backward to turn left backwards.





14. Move the right drive lever backward and left drive lever foreward to make a quick turn left backwards.



Pivot Turning

15. Move the drive levers in opposite directions to make a turn on spot (pivot turn).

Stopping

AWARNING!

- Do not make a sudden stop. The machine can skid or tip over.
- Do not release the drive levers suddenly. The machine can stop suddenly and skid or tip over.
- Always park on a firm, level place. Never park on a potentially dangerous place.



1. Move the drive levers gradually to the neutral position to stop the machine.

Parking

AWARNING!

- Always park on a firm, level place. Never park on a potentially dangerous place.
- Avoid parking on a slope. Never park on a slope with an incline of 15 degrees or steeper. If it is absolutely necessary to park the machine on a slope less than 15 degrees, make certain to apply parking brake firmly and block the tracks with chocks.



- Throttle Lever
- Parking Brake Switch

1. Move the drive levers gradually to the neutral position to stop the machine.

Move the throttle lever toward the [- (SLOW)] position to decrease the engine speed.

3. Press the parking brake switch (P) [ON] and move the lock lever to the [(P) (PARKING)] position.



Emergency Stop



Turn the main switch to the [O (OFF)] position and remove the key from the main switch.

NOTE -

- Leaving the main switch in [| (ON)] position drains the battery and cause it to discharge.
- 1. Pushing the emergency switch kills the engine.
- Turn the emergency switch to the right to the
 [(DRIVE)] position to reset.

NOTE -

When stopping the engine with the emergency switch, turn the main switch [OFF] as well. Leaving the main switch in
[| (ON)] position drains the battery and cause it to discharge.

Working

AWARNING!

- Always make certain of the safety of your surroundings when dumping or swiveling bucket.
- Never operate the dump or swivel lever off of the machine. This may cause the bucket to hit or crush the operator or bystander.
- Avoid dumping or swiveling the bucket on a slope. The machine can tip over.
- When servicing under the raised bucket, hold it with the safety prop and lock the dump lever with the lock plate.

ACAUTION!

- Always run the engine when dumping or swiveling bucket.
- When lowering the loaded bucket, slow the engine speed and lower the bucket gently.

Dumping



- 2. Flip the lock plate to the side so that the dump lever can be operated.
- Move the dump lever gradually toward the [[™] (UP)] position to raise the bucket.
- When the bucket reaches its upper limit, a hissing noise is heard; move the dump lever back to [● (NEUTRAL)] position.
- 5. When keeping the bucket at the raised position, flip the lock plate over the dump lever.



Swiveling Bucket





- Move the dump lever gradually toward the [^t→ (DOWN)] position to lower bucket.
- When the bucket reaches its lower limit, a hissing noise is heard; move the dump lever back to the [● (NEUTRAL)] position.
- 8. Flip the lock plate back in place to lock the dump lever.

Swiveling to the Left

- 1. Flip the lock plate to the side so that the swivel lever can be operated.
- Move the swivel lever gradually toward [Q(LEFT)] to swivel the bucket to the left.
- When the bucket reaches its limit, a hissing noise is heard; move the swivel lever back to the [● (NEUTRAL)] position.
- 4. When keeping the bucket at the swivelled position, flip the lock plate over the swivel lever.

Swiveling to the Right

- 5. Flip the lock plate to the side so that the swivel lever can be operated.
- Move the swivel lever gradually toward [O(RIGHT)] to swivel the bucket to the right.
- When the bucket reaches its limit, a hissing noise is heard; move the swivel lever back to the [● (NEUTRAL)] position.
- 8. When keeping the bucket at the swivelled position, flip the lock plate over the swivel lever. Otherwise, Move the swivel lever gradually toward [Q (LEFT)] until the bucket reaches to the neutral and flip the lock plate over the swivel lever.

Using Safety Prop

AWARNING!

• Place the safety prop under the bucket when inspecting or working under the bucket.

ACAUTION!

• Make certain to undo the safety prop before lowering the bucket.



- 1. Raise the bucket.
- 2. Hold the bucket with the safety prop.

Operating LCD

Switches



- 1. DPF Switch Pushing this begins DPF manual regeneration if the DPF Manual Regeneration Indicator is lit and the condition for regeneration is met.
- 2. Maintenance Switch Pushing this brings up the (1) maintenance mode panel. If the maintenance message is present, this icon flashes.
- **3.** Error Switch Pushing this brings up the (2)-1 current error panel.
- 4. Contrast Switch Pushing this brings up the (3) brightness panel.
- 5. Multifunction Switches . . . These switches serve different purposes, depending on the screen shown on the display.
- 6. **ESC Button** Pressing this button calls up the previous screen.
- 7. Cursor Switch......This switch is used to flip through pages or to move the cursor.
- 8. Warning LED. Red LED turns on when the LCD malfunctions.

Contents of Home Panel



- Oil Pressure Warning. OFF while engine running: normal. Lights up while engine running: low engine oil pressure. Lights up while engine stopped: normal.
- Charge Warning OFF while engine running: normal. Lights up while engine running: charge error. Lights up while engine stopped: normal.
- 3. Parking Brake Indicator. . . Lights up when the parking brake or the lock lever is engaged..
- 4. Error Warning Lights up when either the Engine ECU or Vehicle ECU is reporting an error. Push the error switch to check the description of the error.
- 5. Engine Stop Warning.... Lights up when the engine is stopped by the emergency switch or the tilt sensor.
- 6. DPF Service Indicator Lights up when manual regeneration is required. Flashing: manual regeneration is being preformed. OFF: Regeneration is not needed or has just been completed.

- 7. Overheat Warning Lights up when the engine coolant gets 120 degrees Celsius or above.
- 8. Roll-over Warning Lights up when the machine rolls more than 27.5 degrees.
- 9. Coolant Temperature Displays the relative engine coolant temperature. Gauge
- **10.** Coolant Temperature Displays the engine coolant temperature.

Δ

- **11. Hour Meter** Displays the total number of hours that the machine has been working in units of 0.1 hour.
- **12. Fuel Gauge** Shows the remaining amount of fuel.
- **13. Fuel Consumption Rate**... Displays a sampled rate of fuel consumption.

Maintenance Mode Panel



- 1. Press the left-most multifunction switch and the cursor switch DOWN to bring up the Maintenance Mode Panel.
- Complete (COMP) Switch . Use up/down cursor switch to highlight the message that is lit up. Then press this switch to turn off the highlight of the message.
- 2. **Repair (RPR) Switch** This switch is provided for the service personnel to use when servicing this machine.

Message	Interval
Change Engine Oil	Initially 50 hr / Every 400 hr afterwards
Change Hydraulic Fluid	Initially: 500 hr / Every 1000 hr afterwards
Change Motor Oil	Initially: 200 hr / Every 1000 hr afterwards
Greasing Needed	Every 100 hr
Change Engine Coolant	Every 300 hr

Current Error Panel

4



- 1. Press the cursor switch RIGHT to bring up (2)-2 previous errors panel/
- 1. Engine Displays Engine ECU errors.
- 2. Vehicle..... Displays Vehicle ECU errors.
- 3. Display Displays LCD unit errors.

Error Code	Descrption								
Vehivle	1 Fuel sensor wire (Brown/White) disconnected or short-circuited to 5V.								
ECU	1 Fuel sensor wire (Brown/White) disconnected or short-circuited to GND.								
	3 Throttle sensor 1 (White) disconnected or short-circuited to 5V.								
	4 Throttle sensor 1 (White) disconnected or short-circuited to GND.								
	10 Pitch axis roll over (60°) detected.								
	11 Roll axis roll over (60°) detected.								
Display	1 Engine ECU CAN communication error.								
	2 Vehicle ECU CAN communication error.								
	4 Vehicle ECU error code output.								

Previous Error Log Panel



- 1. Press the cursor switch LEFT to bring up (2)-1 current errors panel/
- 1. Engine Displays Engine ECU errors.
- 2. Vehicle..... Displays Vehicle ECU errors.
- 3. Display Displays LCD unit errors.

LCD Brightness Control



- 1. With the Home Panel in the display, press the second-from the left multifunction switch to make the LCD brighter.
- 2. Press the second-from-the-right multifunction switch to make the LCD darker.

Maintenance Schedule

AWARNING!

- Follow the scheduled maintenance as described below. Failure to do so may result in mechanical or property damage, injury or death.
- Perform a pre-startup inspection (PSI) before each use, a monthly inspection once a month, and a yearly inspection once a year.
- Some maintenance procedures described below may require special knowledge or tools and instruments. Contact your CANYCOM representative to perform such procedures.

				Sc	hed	ule	
ltem			Description	PSI	Mon	Year	Note
		Starting	Engine shall start easily without making any				
			irregular noise.	v	Ň	v	
			Engine speed shall be set properly at idle				Contact your CANYCOM
			and at full without loading. Engine shall stay				representative for
		Running	running smoothly.				inspection.
		IXunning	When accelerating engine, throttle lever shall				
			move smoothly, and engine shall accelerate				
			smoothly without stopping or knocking.				
		Exhaust	Warm up engine thoroughly and observe				
			exhaust sound and gas from idle to fast	2			
ခု	ral		speed; exhaust sound shall be normal and	N	Ň	V	
ngi	ene		smoke shall not be excessive.				
Ē	Q		There shall be no leak in exhaust system or				
			muffler.	N	V	V	
			Air cleaner case shall not be deformed or				
		۸ir	cracked. Case lid and connecting air hose			\checkmark	
		Cloanor	shall be firmly in place.				
		Cleaner	Cleaner element shall be in good shape	2	*	*	
			without damage or excessive dust.	N			
			Engine base shall be free of cracks or			2	
		Engine	deformation.			v	
		Mount	Mounting bolts and nuts shall not be loose or			2	
			missing.			v	

* Refer to the separate manual for the engine.

					hed	ule	
ltem		ltem	Description		Mon	Year	Note
	I		There shall be no leak from fuel tank, injection pump, hosing, or plumbing.	\checkmark	\checkmark	\checkmark	
	Genera	Fuel System	Fuel hose shall be free of damage or deterioration.	\checkmark	\checkmark	\checkmark	
			Fuel filter or fuel cooler shall not be excessively dirty or clogged.		\checkmark	\checkmark	Cleaning: see Page 68
	_		Oil shall be clean and at the correct level.	\checkmark	\checkmark	\checkmark	Inspecting/Changing: Page 61
	Lu Sy	brication	No noticable oil leaks shall be found in head cover, oil pan, or pipes.	\checkmark	\checkmark	\checkmark	
	Ch		damaged.				
	Ch	ange on mer	r cartridge.				
	Cle	an sediments	and water from fuel tank				
	Check tightness of fuel hose, return hose, and hose clamps.						
	Change fuel hose, return hose, and hose clamps.						
e	Drain water from water separator.						
Jgir	Clean water separator.						
–	Check intake hose.						
	Ch	ange intake h	ose.				
	Ch	eck tightness	of coolant hose and hose clamps.				
	Ch	ange coolant	hose and hose clamps.				
	Flu	ishing radiato	r.		×		
	Ch	eck tension o	n fan belt.				
	Ch	ange fan belt.					
	Ad	just intake and	d exhaust valve clearances.				
	Ch	eck injector tij	ps.				
	Ch	ange oll sepa	rator element.				
	Ch		e.				
	Ch	eck EGR syst	em				
	Ch		abing				
	Ch	eck EGR nine					
	Ch	eck exhaust r	nanifold.				
	Ch	ange rubber h	noses for oil separator.				<u> </u>
	Ch	ange rubber h	noses for DPF.				
	Ch	ange rubber h	noses for engine oil.				

* Refer to the separate manual for the engine.

						ule	
Item			Description	PSI		Year	Note
	Co	oling	Coolant shall be clean and at the correct level.	\checkmark	$\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{$		
	Sy	stem	Charge coolant.		*		
			Battery electrolyte level shall be correct.				
			Terminals shall be free of marked corrosion				
ne		Battery	and are tightly secured.			V	
ngi	F		Check battery electrolyte.		*		
ш	rică		Change battery.				
	Elect		Connections shall not be loose and shall be securely connected.		\checkmark	\checkmark	
		Wiring	Wiring shall be free of damages.				
			Check damages, wear and loose connections	*			
			of the wiring.				
			Drive the machine forward and backward,				
			turn left and right in both directions; machine				
۶.			shall move normally and free of irregular			Ň	
ssic			noise or overheating.				
ä.	HS	T Pump	Hydraulic fluid shall be filled to a proper				Inspecting/Changing:
ans			level and shall be clean and free of dirt or			\checkmark	see Page 69
⊢			contamination.				
			There shall be no fluid leaks in or around fluid tank.			\checkmark	
			Shall be free of cracks, deformation, or			1	
			excessive wear.	Ň		Ň	
			There shall be no irregular noise or	2	1	1	
age	14/1		overheating observed when traveling.	Ň	Ň	v	
arri	vvr		Mounting bolt or nut shall not be loose or	2	1	1	
erc	Sp	rockets	missing.	Ň	Ň	Ň	
Jnd	lai	ers	There shall be no oil leak in or around axle.				
[Swing roller bracket shall follow the contour				
			of the ground smoothly.			V	
			Axles shall be sufficiently greased.				

* Refer to the separate manual for the engine.

Item		Description		Schedule		
				Mon	Year	Note
		Steel cord of the track shall not be cut or severely damaged.			\checkmark	
		Track shall not be excessively worn, or				
		deteriorated. There shall not be a big chunk	\checkmark	\checkmark	\checkmark	
	Tracks	of rubber missing.				
		Steel core inside the track shall not be			1	
ge		damaged or missing.	Ň	Ň	Ň	
rria		Track shall be properly tensioned; shall not			1	Adjusting: see Page 72
rca		be too loose or too tight.	Ň		Ň	
lde	Track	Track tensioner shall work properly when			1	
5	Tensioner	grease is charged into the cylinder.		Ľ	Ň	
		There shall not be cracks, deformation,				
		damage. If a crack is suspected, check it with			\checkmark	
	Track Frame	crack detector.				
	Track Frame	Rubbing parts shall not be excessively worn.			\checkmark	
		Mounting fasteners shall not be loose or				
		missing.	Ľ	<u>`</u>	`	
ake	Parking Brake	Parking brake shall be able to hold the				
ä		machine on a 1/5 slope.		Ľ		
		There shall be no leak in or around hydraulic				
		pump, hose, joints,or seals.	Ľ	<u> </u>		
		No irregular vibration, noise, or heat shall	,	,	,	
		be observed when hydraulic pump is in			\checkmark	
	Hydraulic	operation.				
	Pump	Amount and pressure of discharge under				
em	Fump	load shall be within the standard range				
yst		specified by the manufacturer.				
S S		*this may be skipped if irregular vibration,				
aul		noise, or heat described above is not				
ydr		observed.				
ÍÍ		Plumbing shall be free of cracks, damage,				
		twists, or deterioration.	ľ	Ň	Ň	
		There shall be no leaks in pipes, hoses,				
	Plumbing	joints, or seals.	Ľ	Ľ	N N	
		Plumbing shall be mounted properly, and	,	,		
		fastening bolts and nuts shall not be loose or			\checkmark	
		missing.				

				hed	ule	
	ltem	Description	PSI	Mon	Year	Note
		Shall work smoothly.	\checkmark			
		There shall be no leaks when extending and			2	
		contracting cylinder.		N	N	
		Extend dump cylinder fully under load				
	Hydraulic	and hold. Stroke shall be within the range				
e m	Cylinders	specified by manufacturer.				
yst.		Cylinder tube and rod shall be free of dents,			2	
S S		cracks, bends, or scratches.		N	N	
nli I		Cylinder mounting pins shall be free of				
dra		damage or excessive wear.	V	N	N	
£		Hydraulic valve shall be mounted properly.				
		When operated, valve shall extend or				
	Hydraulic	contract the cylinder, and stop it when		\checkmark		
	Valve	released.				
		There shall be no leak in or around hydraulic		2		
		valve, plumbing , or joints.	Ň	N	N	
		Vessel shall be raised, lowered and swiveled				
		smoothly. Tailgate shall open and close	$$	\checkmark	\checkmark	
		smoothly.				
		Tailgate shall open smoothly when vessel				
		is raised, and closes and locked when it is		$$		
	Vessel	lowered				
I_	(Bucket)	Shall be free of cracks, deformation, or		2	2	
sse	(Ducket)	corrosion.	Ň	V	Ň	
Š		Fastening bolts or nuts shall not be loose or				
sis,		missing.	Ň	v	v	
ass		Raise and lower vessel to make sure that				
ບ ົ		there is no excessive play at the cylinder pin				
dy,		and dump pivot.				
ß		Shall be free of cracks, deformation, or				
	Chassis	corrosion.			<u>`</u>	
	Frame	Fastening bolts or nuts shall not be loose or				
		missing.	Ľ	Ľ,		
		Shall be free of cracks or deformation.	ļ			
	Body Panels	Doors shall open, close, and lock properly.				
		Fastening bolts or nuts shall not be loose or	\checkmark			
		missing.	Ľ	,		

				Schedule		
	ltem	Description	PSI	Mon	Year	Note
		Seat shall be adjusted properly and shall be		2	2	
	Soat	locked securely.		Ň		
	Jeat	Mounting fasteners shall be secure and not				
		missing.		N	Ň	
	Lahala	Warning labels and instruction plates shall be				
l o	Labels	clean, legible, and free of damage.	N N	N	Ň	
ice	Instruments Instruments shall work properly once engine					
De	Meters	starts.	N N	N	N	
۲ ک	LHorn Horn shall work normally.					
afe	Lights Lights shall work normally.		\checkmark	\checkmark		
ر ج ا		ROPS/FOPS shall be free of deformation or				
Sod	BODS EODS	corrosion.		Ň	V	
۳.	KOF3, FOF3	Mounting fasteners shall be secure and not				
		missing.		N	$^{\vee}$	
	Sootbolt	Mount shall not be loose.				
	Sediperi	Seatbelt shall be free of cuts or damages.				
	Emergency	Engine shall stop immediately once				
	Switch	emergency switch is activated.		V	V	

List of Fluids and Lubricants

Item	Schedule	Grade	Cap.
Fuel	As needed.	Diesel Fuel	60L
			(15.9 US
			gal)
Engine Oil	Fill	Diesel Engine Oil	
	Inspect daily. Fill as needed.	API rating: CJ-4	9.5L
	Change	JASO rating: DH-2	(10.0 US
	Initially - After 50 hours of use.	SAE rating: 10W-30	qt)
	Every 400 hours afterwards.		
HST Fluid	Change	High viscosity index hydraulic fluid,	
(also used as	Initially - After 500 hours.	ISO VG46	38L
hydraulic fluid)	Every 1000 hours afterwards.	*When using in cold areas (below	(10.0 US
		-15°C (5 °F))use wear resistant	gal)
		hydraulic fluid VG32	
Travel Motor Oil	Change	Gear Oil	0.6L
	Initially - After 200 hours.	API rating: GL-4	(0.2 US
	Every 1000 hours afterwards.	SAE rating: 90	gal)
Grease Points	Every 100 hours.	Lithium all-round grease (NLGI	
		No.2 or equivalent)	-
Engine Coolant	Check Everyday	Long Life Coolant (LLC) and pure	8.5L
	Fill as needed	water Mixture (50% dilution)	(0.5L*1)
	Change every 300 hours		(9.0 US
			qt)
Battery Electrolyte	Inspect every 50 hours. Fill as	Distilled Water	
	needed.		-

*1 Coolant Reservoir.



List of Consumables and Spares

ACAUTION!

• When replacing consumable or spare, always use CANYCOM genuine part.

ltem			Part No.	Schedule	Qty.		
En	gine			·			
	Filtor Cartridgo		16/1/ 22/2/	Initially: 50 hours.	1		
	Filler Callinuge		10414-52454	Every 400 hours afterwards.			
	(Padiatar)		5229 0731 000	Every 2 years.	1		
			5229 0732 000	Every 2 years.	1		
٨	Cleaner Eleme	nt (Outer)	P1401 42270	Every 6 cleanings or one year,	1		
			1(1401-42270	whichever comes first.			
٨	Cleaner Eleme	nt (Inner)	P2/01 /2281	Every 6 cleanings or one year,	4		
		ni (inner)	RZ401-4ZZ01	whichever comes first.			
VI	Belt (Fan Belt)		16343-97012	Replace if defective.	1		
Pu	sh-Pull Wire (Er	ngine Control)	3707 3321 000	Replace if defective.	1		
Fu	el System						
Fu	el Filter Cartridg	е	1J331-43012	Every 500 hours.	1		
			36A3 0025 000	Every 2 years.	1		
			36A3 0209 000	Every 2 years.	2		
		36A		Every 2 years.	1		
		3		Every 2 years.	1		
Hc	se (Fuel)	(Fuel) 36A3 0223 00		Every 2 years.	1		
				Every 2 years.	1		
					36A3 0233 000	Every 2 years.	2
			36A3 0229 000	Every 2 years.	1		
			5310 0345 000	Every 2 years.	1		
Ну	draulic System	1					
Su	ction Filter		3663 6029 000	Every 1000 hours.	1		
Lir	ne Filter		5119 6708 000	Every 500 hours.	1		
	Ports to be cor	nected					
	Pump (Front)	Motor (Left)	36A3 6101 000		1		
	Pump (Front)	Motor (Left)	36A3 6102 000		1		
ses	Pump (Rear)	Motor (Right)	36A3 6103 000		1		
<u>ا</u> $\hat{\mathbb{F}}$	Pump (Rear)	Motor (Right)	36A3 6104 000		1		
li Ii	Tank	Motor (Left)	3677 6254 000		1		
rau	Tank	Motor (Right)	3677 6265 000	─ Every ∠ years or IT detective.	1		
À	Manifal-LAA	Oil Cooler	2642 6405 000		1		
	IVIANITOID A1	Тор	36A3 6105 000				
	Tarak	Oil Cooler	2642 640000				
		Bottom	30A3 0100000				

	lten	n	Part No.	Schedule	Qty.
	Ports to be con	nected			
	T (H-Lo) Left	Motor (Left)	5116 6136 000		1
	T (H-Lo) Right	Motor (Left)	3678 6224 000	-	1
S	Pump (Front) X7	Motor (Left) P3	5229 6118 000		1
	Pump (Rear) X17	Motor (Right) P3	36A3 6108 000		1
	Gear Pump Top	Control Valve P	36A3 6109 000		1
	Gear Pump Bottom	Tank	36A3 6111 000		1
c Hose	Line Filter IN	Control Valve T	36A3 6112 000		1
Hydraulid	Manifold B3	Line Filter OUT	36A3 6113 000		1
	Pump (Front)	Manifold B1	5118 6129 000		1
	Pump (Rear)	Manifold B2	36A3 6115 000		1
	Speed Selector Valve P	Manifold B4	5229 6119 000		1
	Speed Selector Valve T	Tank	5229 6119 000	Every 2 years or if defective.	1
	Tank	Manifold A2	3667 6021 000		1
	Pump (Front)	Pump (Rear)	36A3 6117 000		1
	Pump (Rear)	Manifold A2	36A3 6118 000	-	1
ses (Straight)	Dump Cylinder Top	Control Valve A1	5229 6142 000		1
Hydraulic Ho:	Dump Cylinder Bottom	Control Valve B1	3661 6163 000		1
	Swivel Elbow Right	Control Valve B1	3661 6182 000		1
ses (Swive	Swivel Elbow Left	Control Valve A1	3661 6182 000		1
raulic Hos	Swivel Cylinder Left	Control Valve B2	3661 6163 000		1
Hyd	Swivel Cylinder Right	Control Valve A2	3670 6151 000		1

	lten	ו	Part No.	Schedule	Qty.
rivel)	Swivel Elbow Right	Dump Cylinder Bottom	3661 6177 000		1
es (Sw	Swivel Elbow Left	Dump Cylinder top	3661 6177 000		1
aulic Hos	Swivel Cylinder Right Bottom	Swivel Cylinder Left Bottom	3661 6168 000	Every 2 years or if defective.	1
Hydr	Swivel Cylinder Left Bottom	Swivel Cylinder Right Bottom	3661 6168 000		1
Un	dercarriage			1	
Tra	ack		3640 2231 000	Replace if defective.	2
Sp	rocket 15T		5117 2505 000	Replace if defective.	2
Tra	ack Roller A Assy	/.	3670 2201 000	Replace if defective.	8
Tra	ack Roller B Ass	y.	3670 2211 000	Replace if defective.	4
Up	per Track Roller	Assy.	3640 2218 000	Replace if defective.	2
Idle	er Assy.		3640 2331 000	Replace if defective.	2
Ele	ectrical				
Ва	ttery 130E41R		5212 0206 000	Replace if defective.	1
Fu	se 5A (Tan)		-	Replace if defective.	5
Fu	se 10A (Red)		-	Replace if defective.	5
Fu	se 30A (Pink)		-	Replace if defective.	1
Fu	se 40A (Green)		-	Replace if defective.	1
Fu	se 60A (Yellow)		-	Replace if defective.	1
Varistor (Voltage Dependent			5116 0651 900	Replace if defective.	1
Relay		3570 0723 000	Replace if defective	4	
Re	aistor 120 ohms		5119 0902 200	Replace if defective.	1
Re	sistor 220 ohms		5118 0611 200	Replace if defective.	1
Dic	ode		5118 0611 300	Replace if defective.	3

Engine

AWARNING!

- Always stop the engine and remove the key before servicing.
- An engine that has been running is very hot. Allow the engine to cool before servicing, or severe burns may result.
- Keep fire and spark away when servicing the engine or handling fuel.

Engine Oil

ACAUTION!

- Make certain to fill the engine with correct grade of oil to the specified level. Insufficient amount or wrong grade of oil reduces performance and can cause permanent damage to the engine.
- Dispose of the drained oil properly. Check the national and local regulations for discarding engine oil.

NOTE -

- To obtain correct reading, check oil level before starting, or wait about 10 minutes after stopping the engine to allow oil to drain back to the oil pan.
- Always check oil level on a level surface.
- Refer to the Operator's Manual for the Engine when servicing the engine.
- Oil to use and amount: see Page 57.



Inspecting

- 1. Park the machine on a level surface.
- 2. Open the engine hood and secure it.
- 3. Pull out the dip stick and wipe it clean. Insert the dip stick fully and pull it out again.







- 4. Visually inspect oil level. If it is below the lower limit, add oil.
- 5. Visually inspect the condition of oil. If it is too dirty or viscosity is not normal, change oil.
- 6. Put dipstick back in place.
- 7. Close engine hood.

Filling

- 1. Open the engine hood and secure it.
- 2. Remove the oil filler cap.
- 3. Fill specified amount of correct oil into the filler.
- 4. Check oil level. Make sure the oil level is as specified.
- 5. Put the oil filler cap back in place.
- 6. Close the engine hood.

Changing

- 1. Have an appropriate oil drain pan.
- 2. Open the engine hood and secure it.
- 3. Remove the oil filler cap.
- 4. Remove the engine oil drain plug to drain oil.
- 5. Clean drain plug and put it back in place and tighten it securely.
- 6. Fill specified amount of correct oil into the filler.
- 7. Check oil level. Make sure the oil level is as specified.
- 8. Put the oil filler cap back in place.
- 9. Close the engine hood.

NOTE -

• Refer to the Operator's Manual for the Engine for other engine service items.

5

Manual DPF (Diesel Particulate Filter) Regeneration

AWARNING!

- Perform manual DPF regeneration in a well ventilated place. Running the engine and performing DPF regeneration emit carbon monoxide, and can cause carbon monoxide poisoning.
- Make certain that there is no accumulation of flammable dust or debris on or around the exhaust system. The exhaust system can get extremely hot during manual DPF regeneration and catch fire.

ACAUTION!

- DPF requires periodical regeneration. When the DPF service icon in the LCD flashes, perform DPF regeneration, or loss of performance or damage to the engine can result.
- DPF regeneration requires certain conditions to be met, and it will be cancelled if two of the conditions are out. Monitor the machine while the DPF is being regenerated.

NOTE -

- The Engine ECU continuously monitors the condition of the DPF and may perfom automatic regeneration. However, when accumulation of particulate reaches to a certain level, manual regeneration is required.
- DPF regeneration may take 15 to 20 minutes.



 When the DPF service indicator flashes, DFP needs to be manually regenerated. Park the machine on a level surface in a safe, well ventilated place.



36A3M-0504-040E





 Press the parking brake switch (P) [ON] and move the lock lever to the [(P) (PARKING)] position.

- 3. Run the engine to raise the engine coolant temperature above 65 °C (149 °F).
- NOTE —
- DPF regeneration requires the engine coolant temperatur to be above 65°C (149°F). Adjust the engine speed to raise the temerature.

4. Press the DPF Manual Regeneration Switch to begin regeneration.


4. When the DPF Service Indicator turns off, regeneration is done.

Fuel System

AWARNING!

- Always stop the engine when servicing the fuel system.
- Fuel is highly flammable. Keep fire and spark away when servicing the fuel system or handling fuel. If fuel is spilt, wipe immediately.

ACAUTION!

• Dispose risidual fuel in fuel filter or drained fuel or water properly. Check the national and local regulation for discarding such fluids.

Bleeding Air in the Fuel System

NOTE -

Bleed air when air enters the fuel system

After changing fuel filter or disconnecting fuel line.

After running engine until fuel tank is completely dry.

When air is in the fuel system, the engine cannot run.



- 1. Open engine hood.
- 2. Fill fuel.
- 3. Push fuel priming pump by the fuel pump manually to bleed air.
- 4. When the pump gets heavy, bleeding is complete.
- 5. Close the engine hood.

Draining Water Separator

NOTE -

• Water separator collects water and impurities in the fuel. When the red float in the water separator cup goes up, drain the water separator as described below.



- 1. Turn the water separator handle to the [CLOSE] position.
- 2. Loosen the drain cock and breather screw to drain water and impurities.
- 3. Tighten the drain cock and breather screw.
- 4. Turn the water separator handle to the [OPEN] position.
- 5. Bleed air from the fuel system.

NOTE -

• Refer to the Operator's Manual for the Engine for other engine service items.

Draining Water from Fuel Tank

AWARNING!

- Keep fire and spark away when handling fuel.
- When emptying the tank, use only the pump designed for diesel fuel. Wrong kind of pump can catch fire.

ACAUTION!

• Dispose of the drained oil properly. Check the national and local regulations for discarding engine oil.



- 1. Use pump to empty fuel tank.
- 2. Have an appropriate oil drain pan to catch remaining fuel and water.
- 3. Remove the fuel tank drain plug to drain remaining fuel with water and sediments in the tank.
- 4. Install the fuel tank drain plug.
- 5. Fill fuel in the tank and bleed air from the fuel system.

Fuel Filter Cartridge

ACAUTION!

• Use only the genuine fuel filter. Non-genuine filter can damage the engine.





- 1. Open the engine hood.
- 2. Using an oil filter wrench, remove the fuel filter cartridge.

- 3. Apply a thin coat of new oil on the oil seal on the new fuel filter cartridge.
- 4. Install the fuel filter cartridge. Tighten it fully by hand.
- 5. Fill fuel and bleed air from the fuel system.
- 6. Start the engine and visually inspect the filter to make sure that there is no leak.
- 7. Close the engine hood.

Hydraulic System

AWARNING!

- Always stop the engine when servicing.
- A machine that has been running is very hot. Allow the machine and oil to cool before servicing, or severe burns may result.

Hydraulic Oil

ACAUTION!

- When hydraulic oil level gets low, air can enter the hydraulic system and impairs its performance. Make certain to fill the hydraulic system with correct grade of oil to the specified level.
- Dispose of the drained oil properly. Check the national and local regulations for discarding engine oil.

NOTE -

- To obtain correct reading, check oil level before starting the engine. Hot oil expands in volume, and correct reading cannot be obtained.
- Always check oil level on a level surface.
- Change suction filter when changing hydraulic oil.
- Oil to use and amount: see Page 57.



Inspecting/Filling

- 1. Park the machine on a level ground.
- 2. Open the engine hood.







- 3. Visually inspect the oil level window for oil level and condition.
- 4. If the level is low, fill oil.
- 5. If oil is dirty, change oil.

Filling

- 1. Remove four (4) M8 bolts to remove the pump cover.
- 2. Remove the filler cap.
- 3. Fill specified grade of oil into the filler.
- 4. Check oil level.
- 5. Put the filler cap back in place.
- 6. Install the pump cover with four (4) M8 bolts.

Changing

- 1. Park the machine on a level ground.
- 2. Have an appropriate oil drain pan.
- 3. Remove the hydraulic oil drain plug to drain oil.
- 4. Install drain plug.
- 5. Fill oil to the correct level.
- 6. Start the engine and bleed air from the hydraulic system.
- 7. Check oil level again to make sure the level is correct.

NOTE -

• Oil level may get lower after bleeding air from the hydraulic system.

Suction Filter

NOTE -

Change suction filter when changing hydraulic oil.



- 1. Drain oil.
- 2. Loosen hose bands and remove hoses.
- 3. Remove bolts on the flange to remove the suction filter mount.
- 4. Remove the suction filter element from the filter mount.
- 5. Install a new suction filter element.
- 6. Install the suction filter mount.

NOTE -----

- Take extra care not to damage the O-ring when installing the suction filter mount.
- 7. Install the hoses and secure them with the hose bands.
- 8. Fill oil.

NOTE -----

• Make sure there is no leak in the hose joints and filter mount.

Oil Line Filter



- 1. Remove the engine room rear panel.
- 2. Remove the filter cartridge.



Drive Train

- 3. Apply a thin coat of new oil on the oil seal on the new fuel filter cartridge.
- 4. Install the new cartridge.
- 5. Start the engine and run a while to circulate oil.
- 6. Stop the engine to check oil level. If it is low, fill.

AWARNING!

- Stop the engine when servicing the drive train.
- Allow the machine to cool off before servicing. The machine is very hot after operation and may pose a burn hazard.

Tracks

AWARNING!

- Jack up the machine securely with a jack capable of supporting the machine's weight when inspecting or adjusting the track. Follow jack manufacturer's instructions to raise one side of the machine until the track is off the ground.
- Once jacked up, support the machine securely with rigid racks.
- Make certain to adjust track tension properly. Inproperly tensioned tracks may wear or come off, resulting in property damage, serious injury or death.

AWARNING!

- When loosening track adjuster valve, loosen slowly and gradually so that it will not come off. Track adjuster cylinder is under pressure, and if adjuster valve comes off, it may be projected out, possibly causing injury or damage.
- Always unload machine before jacking up.

ACAUTION!

• Track is very heavy. Handle it with care.

NOTE -

- During the initial hours of use, track tends to get broken in and stretch more than usual. Inspect often and adjust as necessary.
- Track tension gets loose during its use-life for wear or bedding of the sprocket and track. Inspect and adjust regularly.



Adjusting

- 1. Park machine on a horizontal ground.
- Jack up the front and the rear of the chassis to raise track on one side off the ground. Make sure track is parallel to the ground surface.





- 3. Remove track adjuster valve cover.
- Inspect the gap between track and track roller (A) to be between 30 and 40 mm (1.2 and 1.6 in).
- If the gap (A) is wider (the track is too loose), attach a grease pump to track adjuster valve nipple and pump grease into track adjuster cylinder until the gap is within the specified range.
- If the gap (A) is smaller (the track is too tight) slowly loosen the track adjuster valve nipple for 4-5 turns with a box wrench and let grease come out around the valve to let the track loosen.
- 7. Tighten valve nipple tightly. Make sure not to have the valve O-ring get caught.
- 8. Install valve cover.

Replacing/Installing

- 1. When the track needs replacing, or in case the track is derailed, park or somehow move the machine onto a horizontal ground.
- 2. Jack up the front and the rear of the chassis to raise the track off the ground. Make sure track frame is parallel to the ground surface.
- 3. Remove the track adjuster valve cover.
- 4. Slowly loosen the track adjuster valve nipple to let grease come out around valve to reduce pressure inside the rack adjuster cylinder.
- 5. Remove the valve nipple.
- 6. Push idler wheel fork in.
- 7. For replacement, remove the old track and fit a new one.
- 8. When fitting the new track, first it on the sprocket, then on the idler.
- Reinstall and tighten the valve nipple securely. Make sure not to have the valve O-ring get caught.

- 10. Adjust the track tension.
- 11. Remove grease pump, install valve cover, and lower the machine.

Travel Motor Oil

AWARNING!

• Always park machine on a level surface and block tracks with chocks when working under machine.

ACAUTION!

• Dispose of the drained oil properly, according to the national and local regulations.

NOTE —

• Oil to use and amount: see Page 57.





- 1. Park the machine on a level ground. Park it so that the drain plug of the travel moror is at the bottom.
- 2. Have an appropriate oil drain pan.
- 3. Remove the motor drain plug to drain oil.
- 4. Drive the machine so that the drain plug higher than the check port plug.
- 6. Remove the check port plug.
- 7. Fill lubricant into the drain port until oil comes out of the check port.
- 8. Reinstall the drain and check plugs.

Greasing

ACAUTION!

• Follow the maintenance schedule (every 100 hours, more often in a severe work ing environment) to grease the machine. Lack of greasing may result in rust, excessive wear or seizure.

NOTE -

- When using a manual grease gun, pump 5-6 times. When the handle of the gun becomes heavy, stop pumping immediately.
- When using a pneumatic grease gun, pump it for a few seconds.
- Grease to use: see Page 57.



1. Grease swing pivots as shown.

Drive Lever Neutral



- 1. Remove one end of the rod A from the link arm. Adjust it so that both of the link arms are vertical.
- 2. Remount the removed end of the rod A to the link arm.



- 3. Remove one end of the rod B from either arm A or arm C. Adjust it so that the center-tocenter distance of the two link balls is approximately 402 mm (15.8 in).
- 4. Remount the removed end of rod B to the arm it was removed from.
- 5. Remove rod C from arm D. Adjust it so that the center-to-center distance between the link ball and the pin on the other side is approximately 190 mm (7.5 in).
- 6. Remount rod C to arm D.

- 7. After above 3 through 7 is done, move the both drive levers forward to the limit and see if the arms A and B move forward by the same angle. If the angles are different, adjust the rod B or C so that they are the same.
- 8. Once above 3 through 7 is complete, start the engine and see if the machine does not move. If it does, fine-tune rod B and rod C so the machine stays stationary when the drive levers are at neutral.
- 9. After neutral is established, move the drive levers forward and backward all the way to see if the machine travels straight. Adjust the stopper bolts to limit the maximum speed of the tracks on either sides in both directions so that the machine travels straight with the drive levers moved to the full. When this adjustment is done, make sure the stopper bolts are secured with the lock nuts.
- 10. Grease up all the moving parts.

Electrical System

AWARNING!

- Always stop the engine and turn the main switch to [(OFF)] position, and disconnect the negative (-) terminal of battery when servicing the electrical system.
- Do not work on the electrical system with wet hands. Electric shoc can result.

Battery

AWARNING!

- Never use or charge battery when the fluid level is below the lower limit. Charging battery with insufficient fluid may shorten battery life or cause an explosion.
- Battery fluid (diluted sulfic acid) is corrosive and causes severe burns. Be extremeley cautious when handling battery fluid. If battery fluid is spilt on clothes, immediately rinse with plenty of water. If spilt on skin or in an eye, immediately rinse with plenty of water and promptly consult a physician.
- Explosion hazard. Keep open flame or spark away from the battery. Hydrogen gas generated during charging is extremely explosive.
- Use wet cloth to clean the battery. Dry cloth may generate static electricity, which may cause explosion.
- Do not touch the battery terminals. Electric shock may occur.
- Always disconnect the negative (-) terminal first, and connect the positive (+) terminal first. Disconnecting or connecting in the opposite order may cause a short circuit.
- When installing the battery, make certain to connect the positive (+) and negative (-) terminals to their respective original positions. Avoid contact between terminals and other surrounding parts.

ACAUTION!

- Never fill battery fluid beyond the [UPPER LEVEL] line. Battery fluid can spill and cause damage to the machine or personal injury.
- Always remove the battery from the machine before charging. Failure to do so can cause damage to the electrical components and wiring.
- Follow the battery charger user's manual when charging.







Inspecting

- 1. Park the machine on a level ground. Open engine hood.
- Visually inspect that the battery fluid level is between the [UPPER LEVEL] and [LOEWER LEVEL] lines.
- 3. If the fluid level is below the "Lower Level," fill.

Filling

- 1. Open the access door on the engine compartment to access to the battery.
- 2. Remove the battery filler plugs and add distilled water up to "Upper Level" line.
- 4. Reinstall the filler plugs.
- 5. Close the access door.

Charging

- 1. Park the machine on a level ground. Open the access door on the engine compartment.
- 2. Remove the cable from the negative (-) terminal.
- 3. Remove the cable from the positive (+) terminal.
- 4. Remove the battery from the machine.



- 5. Remove all the battery filler plugs.
- Follow the instructions in the battery charger user's manual to charge the battery.
- 7. When the battery is fully charged, put the filler plugs back in place.
- 8. Reinstall the battery, attach the electrical cables in the reverse order of removal.
- 9. Close the Access Door.

NOTE -

• Rapid charging is only an emergency measure. This method uses a large amount of current to compensate the lost charge in a short time. However, the battery needs to be fully charged in the ordinary method for a longer service life.

Fuses

ACAUTION!

- If a fuse blows, investigate the cause and repair it before replacing the fuse.
- Always replace a fuse with the one of the correct rating.



Fuses

- 1. Open the engine hood.
- 2. Open the fuse box lid.

	Sp Ré Re	eserve (5A)	S R R	pare éserve (10A)
				36A3 5124 000
Key switch/ Interrupteur/ Tastschalter	5A	EGR/ Recirculation des gaz d'échappement/ Abgasrückführung	5A	Engine ECU/ Unité de contrite du moteur/ Motorsteuergerät Fahrzeugsteuergerät
Light • Horn Lampe • klaxon/	10A	Secondary valve • parking valve Soupape secondaire • Soupape de stationnement Zusätzliches Schattventil • Parkventil	10A	Cigar socket/ Prise de cigar/ Zinarettenanzinder Obioale Stromeromon

- 3. Locate the blown fuse and replace it with a new one of the correct rating.
- 4. Put the lid back in place.
- 5. Close the engine hood.

NOTE -

- Key Switch, EGR, Engine ECU, Vehicle ECU: 5A
- Lights and Horn, H/L Speed Valve and Parking Brake Valve, Accessory Outlet, Optional Power: 10A
- Spare: 5A, 10A



Alternator/ Alternateur/ Generator-Glühkerze **60 A** Key switch/ Interrupteur/ Tastschalter/ **40 A** Engine/ Moteur/ Motor **30 A** 36A3M-0508-100E

Slow Blow Fuses

- 1. Open the engine hood.
- 2. Open the lid of the Slow Blow Fuse housing and visually inspect if the fuse is blown.
- 3. If it is blown, replace it.
- 4. Close the housing lid and close the engine hood.

NOTE -

- Engine: 30A
- Key Switch: 40A
- Alternator and Glow Plug: 60A

Cooling System

Engine Coolant

ACAUTION!

- Do not open the radiator cap when the engine is still running or right after it has stopped. The cooling system is hot and under pressure, so opening the cap when they are still hot can release boiling coolant and cause severe burns. Wait for the engine to cool after stopping (about 30 minutes) before opening.
- Take extreme care when handling the coolant; antifreeze solution is inflammable. Avoid exposure to open flame. It is also toxic. If coolant is caught in the eye, wash the eye clean with running water and consult a physician immediately.
- When the overheat warning indicator is on, it warns that the engine coolant level is low and the engine is not sufficiently cooled. Check the cooling system.
- Dispose of the drained coolant properly. Check the national and local regulations.



Inspecting/Filling

- 1. Open the engine hood.
- 2. Visually inspect the coolant level in the coolant reservoir. Make sure it is between the [FULL] and [LOW] lines.
- 3. If the coolant level is close to, or below the [LOW] line, open the radiator cap and fill.

NOTE -

- Coolant grade and amount: see Page 57.
- 4. Put the radiator cap back and tighten it securely.
- 5. Close the engine hood.

Changing

1. Have an approproate drain pan big enough to hold all the coolant.

NOTE -

• Coolant grade and amount: see Page 57.

- 2. Open the coolant drain cock at the bottom of the radiator to drain coolant.
- 3. Open the engine hood.
- 4. Remove the radiator cap and wash inside the radiator with running water.
- 5. Close the drain cock.
- 6. Fill coolant into the radiator and the reservoir tank.
- 7. Close the engine hood.



Cleaning, Replacement, Adjustment

Air Cleaner Element

ACAUTION!

- Clean air cleaner element regularly. Dirty cleaner element reduces engine performance and life.
- Do not hit the air cleaner element hard. The element can be deformed.
- Replace air cleaner element if damaged.



Inspecting/Cleaning

1. Open the engine hood.



2. Undo the spring hooks that secure the air cleaner lid.

- 3. Remove the air cleaner lid to remove the air cleaner element inside.
- 4. Lightly tap the element with hand to dust loose dust on it. Blow air from inside to clean off remaining dust.

NOTE ·

- Never hit the air cleaner element hard with solod object. That can damage the seal or the frame of the element and reduce effectiveness of the element, eventually damage the engine.
- Never apply oil onto the air cleaner element. The one used on this machine is of dry type.
- Replace the air cleaner element once every six cleanings or once a year, whichever comes before.
- Replace the air cleaner element immediately if punctured or air leaking through it.

- Install a cleaned or new air cleaner element. Make sure that it seats snuggly to the housing. Hold it with the air cleaner lid and close the spring hooks.
- 6. Close the engine hood.
- 1. Remove the oil filter cartridge with a filter wrench.
- 2. Clean the filter base.

- 3. Apply a thin coat of new oil on the oil seal on the new oil filter cartridge.
- 4. Install the oil filter cartridge. Tighten it fully by hand.
- 5. Start the engine and visually inspect the filter to make sure that there is no leak.

Track Roller

ACAUTION!

- Do not rotate the fixed and floated track rollers as their components are different. Doing so can damage the machine.
- 1. When servicing the track rollers, mark the fixed rollers and floated (on the swing) rollers so that they can be identified. Do not mix them when installing them back.

NOTE -

• The fixed and floated rollers use different bearings and other components.

Oil Filter Cartridge





Fan Belt

AWARNING!

- Always stop the engine and remove the key before servicing. A moving fan or belt can cause injury.
- An engine that has been running is very hot. Allow the engine to cool before servicing, or severe burns may result.

ACAUTION!

• Check belt tension regularly. Loose fan belt causes premature wear on belt or insufficient cooling.



Inspecting/Adjusting

- 1. Open the engine hood.
- Press the middle of the fan belt with a finger to check belt tension: with a force of 10 kgf (98 N, 22 lbf), belt deflection should be between 7 and 9 mm (0.28 and 0.35 in).
- 3. If the deflection is not within this range, loosen the alternator mounting bolts and move the alternator to adjust belt tension.
- 4. Tighten the alternator mounting bolts.
- 5. Close the engine hood.

After Use Care

ACAUTION!

• Do not wash the engine, control panel, electrical parts, or tank caps with air breather with running water; water may enter inside and cause rust or damage.

• Clean the machine after use; leaving dirt or foreign objects may cause damage.

- Do not attempt to move the machine when it becomes inoperable due to freezing.
- Dispose of the risidual oir spent fuel, oil, coolant,or other fluids, replaced filters, cartridges, damaged parts, etc. properly. There may be regulations for their disposal, and it can be unlawful to dispose them in a wat other than prescribed by these regulations. Check the national and local regulations for discarding such materials.

After Normal Use

- 1. Clean the machine; wash off dirt, mud, and other foreign matter after use.
- 2. If the machine is to be left outside, cover the machine with protective, water-proof covering after the machine is cooled off.

After Cold Weather Use

- 1. Clean the machine; wash off dirt, mud, and other foreign matter after use.
- 2. Park the machine on a paved or firm, dry surface or on a layer of lumber.
- 3. If the machine is to be left outside, cover the machine with protective, water-proof covering after it is cooled off.

Washing

AWARNING!

• High-pressure washer can be dangerous. Never point it to a person. Make sure no one is behind the machine when washing the machine with a high-pressure washer. Follow the instruction manual of the high-pressure washer and familialize with its use.

ACAUTION!

- Never point the high-pressure washer or running water to the engine, ECUs and other electrical parts, control panel, LCD, or caps with a breather. Water can enter and cause damage.
- High-pressure washer can peel off the sticker labels.



- Set the washer nozzle (of a hose or a highpressure washer) to diffuse mode. Never use direct or straight mode.
- 2. When washing the machine with a running water from a hose or with a high-pressure washer, keep enough distance from the machine (2 m (2.2 yd) or more with running water. With a high-pressure washer, refer to its instruction manual).

NOTE -

- Water under high pressure can damage the wiring and insulation of the electrical components, which can result in damage, electrical shock, or fire.
- Water under high pressure can damage the hydraulic plumbing, which in turn can cause the hydraulic oil under very high pressure to escape and cause damage or severe injury.
- Water under high pressure can peel off sticker lables, paint and plating, or damage rubber, plastic, or glass parts.
- Water under high pressure can enter inside the engine, transmission, electrical parts, tanks, cabin, etc. to cause damages.

Storage

AWARNING!

• Fire hazard; do not store the machine where there is a possiblity of ignition.

ACAUTION!

- Do not wash the engine or control panel with running water; water may enter inside and cause rust or damage.
- Clean the machine before storage; leaving dirt or foreign objects may cause rust or damage.
- Do not store the machine in a humid, dusty, or hot place.
- 1. Follow the instructions in **Parking** (page 39) to park the machine.
- 3. Clean dirt off of the machine.
- 4. Follow the **Maintenance Schedule** (Page 51) to perform scheduled services.
- 5. Wipe clean the steel parts with oiled cloth.
- 6. Grease the greasing points.
- 7. Change engine oil (Page 61).
- 8. Completely drain engine coolant.
- 9. Clean the air cleaner element (page 85).
- 10. Completely drain the fuel tank.
- 11. Turn the battery kill switch to the [O(OFF)] position. Service battery (page 79).
- 12. Cover the machine with protective, water-proof covering after the machine is cooled off.

NOTE -

- Battery dischages even when it is not in use. A battery may hold charge for a few months, but it is a good practice to charge battery before it goes flat; it will extend the battery life.
- Refer to the Operation Manual for the engine, for detailed instructions on preparing the engine for storage.
- Before starting up the machine after storage, make sure to fill engine coolant and fill fuel and bleed air from the fuel system. After starting, check for leaks and drive slowly to make sure everything is in order.

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Troubleshooting

- If any malfunction or abnormal condition is found, immediately stop using the machine and take an appropriate measure according to the Troubleshooting chart below. If the malfunction or abnormal condition is not listed in the chart, or the suggested measure does not solve the problem, consult with your CANYCOM representative.
- Some corrective measures listed below require special knowledge and/or equipment. Please contact your CANYCOM representative in such a case.

Area	Malfunction	Possible Cause	Corrective Measure	Ref.
		Out of fuel.	→Fill fuel.	Page 28
		Air in fuel system.	→Bleed air.	Page 65
		Water in fuel.	→Drain water.	Page 47
		Battery is	→Add battery fluid →Charge battery.	Page 80
		discharged.	→Replace battery.	_
		Battery cable is disconnected.	→Connect battery cable.	
	Engine does not	Bad connection	→Please contact	
	start, or is difficult to start.	or breakage in the	your CANYCOM representative.	
		wiring.		
Engine		Starter switch,	\rightarrow Please contact	
		relay or motor is	representative.	
		defective.		
		Insufficient or	\rightarrow Fill or change oil.	Page 57
		wrong oil.		
		Other (other than	→Please contact vour CANYCOM	
		the above).	representative.	
		Out of fuel.	→Fill fuel.	Page 28
		Air in fuel system.	→Bleed air.	Page 65
	Engine stalls	Cold engine.	→Warm up engine.	
		Other (other than the above).	→Please contact your CANYCOM representative.	

Area	Malfunction	Possible Cause	Corrective Measure	Ref.
		Out of fuel.	→Fill fuel.	Page 28
	Engine stops	Piston seizure due to insufficient or bad oil.	→Please contact your CANYCOM representative.	
	abruptiy	Other (other than the above).	→Please contact your CANYCOM representative.	
	Engine does not	Electrical malfunction	→Please contact your CANYCOM representative.	
	stop	Other (other than the above).	→Please contact your CANYCOM representative.	
		Insufficient intake air (clogged air cleaner).	→Clean or replace air cleaner.	Page 85
	Idling is not stable	Other (other than the above).	→Please contact your CANYCOM representative.	
	Poor power or acceleration	Bad fuel	→Change fuel.	
Engine		Wrong oil (improper viscosity)	→Change to suitable oil.	Page 57
		Accelerator (throttle) is not properly adjusted.	→Please contact your CANYCOM representative.	
		Insufficient intake air (clogged air cleaner).	→Clean or replace air cleaner.	Page 85
		Excessive load	→Reduce load.	
		DPF is clogged.	→Please contact your CANYCOM representative.	
		Other (other than the above).	→Please contact your CANYCOM representative.	
	Irrogular poiso or	Loose engine mount.	→Tighten.	
	vibration from or around the engine	Other (other than the above).	→Please contact your CANYCOM representative.	
	Excessive oil consumption		→Please contact your CANYCOM representative.	

Area	Malfunction	Possible Cause	Corrective Measure	Ref.
		Insufficient amount of engine oil.	→Fill oil.	Page 57
	Engine overheats	Insufficient amount of coolant.	→Fill coolant.	Page 83
		Radiator is clogged or blocked.	→Clean.	
		Other (other than the above).	→Please contact your CANYCOM representative.	
		Leak in the fuel system.	→Please contact your CANYCOM representative for a repair.	
	Excessive fuel consumption	Clogged air cleaner.	→Clean or replace air cleaner.	Page 85
		Other (other than the above).	→Please contact your CANYCOM representative.	
Fasias		Bad fuel.	→Change fuel.	
Engine	Black smoke comes out of exhaust	Clogged air cleaner.	→Clean or replace air cleaner.	Page 85
		Other (other than the above).	→Please contact your CANYCOM representative.	
	White or blue smoke comes out of exhaust	Engine oil level is too high.	→Adjust the oil level.	
		Wrong oil (improper viscosity)	→Change to suitable oil.	Page 57
		Other (other than the above).	→Please contact your CANYCOM representative.	
	Accelerator lever	Deformed or rusty linkage or wire.	→Please contact your CANYCOM	
	smoothly	Other (other than the above).	representative.	
	Error warning lights up	ECU or VCU error.	→Please contact your CANYCOM representative.	

Area	Malfunction	Possible Cause	Corrective Measure	Ref.
Drive Train		Parking brake is applied	→Release parking brake.	Page 40
	Machine does not move (forward, backward, turning) when the drive lever is in the corresponding	Excessive load	→Reduce load.	
		Insufficient or deterlorated HST fluid.	→Add or change fluid.	Page 75
		Other malfunction in the hydraulic drive system.	→Refer to the "Hydraulics" section	
	position.	Other (other than the above).	→Please contact your CANYCOM representative.	
	Irregular noise or heat is observed at or around the track.		→Please contact your CANYCOM representative.	
Prako	Parking brake does	Problem in hydraulic system.	→Refer to the "Hydraulics" section	
Brake	not work well.	Other (other than the above).	→Please contact your CANYCOM representative.	
		Insufficient or deteriorated hydraulic oil.	→Fill or change oil.	Page 70
	Hydraulic	Hydraulic oil is contaminated	→Change oil.	Page 70
Undraulia	components	Oil filter is clogged.	→Change filter.	Page 70
System	(hydraulic motor, cylinder) does not work properly.	Oil leaks	→Repair leak.	
		Insufficient discharge from hydralic pump.	→Please contact your CANYCOM representative.	
		Other (other than the above).	→Please contact your CANYCOM representative.	

Area	Malfunction	Possible Cause	Corrective Measure	Ref.
	Treek dooo not	Not properly adjusted.	→Adjust.	Page 73
	move smoothly.	Other (other than the above).	→Please contact your CANYCOM representative.	
		Track is loose.	→Adjust.	Page 73
	Machine vibrates	Track is derailed.	→Put it back and adjust its tension	
Chassis		Mount bolt on track roller, upper roller, sprocket, or idler is loose.	→Tighten.	
		Track roller bearing is damaged.	→Please contact your CANYCOM representative to replace	
		Other (other than the above).	→Please contact your CANYCOM representative.	
	Machine does not travel straight.	Roller, upper roller, idler or sprocket is damaged.	→Repair or replace.	
		Other (other than the above).	→Please contact your CANYCOM representative.	
Dump Vessel Related		Not properly adjusted.	→Adjust.	
	Tailgate does not open or close	Foreign object is stuck in the gate.	→Remove the foreign object.	
	properly.	Other (other than the above).	→Please contact your CANYCOM representative.	
		Damaged wiring.	→Repair.	
	Light does not turn	Blown fuse.	→Replace.	Page 82
Safety	on.	Other (other than the above).	→Please contact your CANYCOM representative.	
Devices	Oil pressure	Low oil level.	→Fill.	Page 62
	warning stays on after the engine starts.	Other (other than the above).	→Please contact your CANYCOM representative.	

Area	Malfunction	Possible Cause	Corrective Measure	Ref.
	Overheat warning	Engine is overheating.	→Refer to the Operator's Manual for the engine.	
	engine starts.	Other (other than the above).	→Please contact your CANYCOM representative.	
Safety		Blown fuse.	→Replace.	Page 82
Devices	stays on after the engine starts.	Other (other than the above).	→Please contact your CANYCOM representative.	
		Blown fuse.	→Replace.	Page 82
	Horn does not work.	Other (other than the above).	→Please contact your CANYCOM representative.	

Hauling

Loading and Unloading





Loading to the Transporter

7

- 1. Park the transporter and apply parking brake. Secure the wheels with chocks.
- 2. Place the loading ramps. Secure the hooks of the ramps firmly and flush with the bed of the transporter.
- 3. Set the H/L Speed Selecter switch to [(LO)] mode and drive the machine slowly forward onto the bed of the truck.
- 4. Park the machine according to the instructions in "Parking" (Page 39).
- 5. Tie the machine at lift hooks with rope or tie-down belts and secure it onto the bed of the transporter securely.

Unloading from the Transporter

- 1. Park the transporter and apply parking brake. Secure the wheels with chocks.
- 2. Undo rope or tie-downs that secure the machine.
- 3. Place the loading ramps. Secure the hooks of the amps firmly and flush with the bed of the transporter.

Hoisting and Towing

Hoisting

AWARNING!

- Hoisting requires qualifications. Check with your local authority for necessary qualifications and licenses for hoisting.
- Use hoisting sling of sufficient strength. Always use the slings of the same length when more than one is used.
- Beware of the shift in the center of gravity and balance of the machine when hoisting.
- Always unload the machine before hoisting.





7

- Hitch the wire rope to the lifting hooks (3 places) attached to the frame and lift the machine. At this time, adjust the wire rope length so that the machine will be horizontal.
- 3. Use the slinging implements (wire rope, chain, etc.) should have sufficient strength.



Towing

 With the engine running, this machine can be towed when the parking brake is turned to the [O (OFF)] position and the lock lever is moved to the [O (Drive)] position. (See Driving, page 29)





When Machine Cannot be Towed

- 2. Remove the back cover on the HST motor.
- 3. Remove the PF 1/4 bolts that cover the parking brake release ports.

- 4. Provide two M10X1.5-70mm cap bolts and two plain washers for the M10 bolt. Put the washer on the bolt and insert the bolt into each of the parking brake release ports.
- 5. Thread the bolts fully to release the parking brake.
- 6. Repeat the same on the HST motor on the other side.
- 7. Hitch towing wire rope on the towing hooks to tow the machine.

NOTE —

• Towing Weight: 2700 kg (5950 lbs)
NOISE LEVEL(ISO 6395:2008,ISO 6396:2008)

Model	Engine		LpA		
Туре	Туре	Speed rpm		LWA	
S300	Kubota V2403	2400 rpm	86 dB (A)	101 dB (A)	

VIBRATION(ISO 5349:2001,ISO 2631:1997)

Madal	Engine Speed	Vibration		
iviodei		Steering lever	Seat	
S300	2700 rpm	2.3 m/s² (uncerfainty K=0.45m/s²)	0.6 m/s² (uncerfainty K=0.15m/s²)	

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